SPC800K02
ABB Ability™ Symphony® Plus Hardware Selector

The SD Series SPC800 are the newest additions to the Symphony Plus controller family. SPC800 controller features include; a modular high-density design, low energy consumption, flexible DIN-Rail column or row mounting, and extreme operating temperature range (-40 to +70 °C).

The SPC800 controllers also are high-performance process controllers that support all types of control requirements including discrete, continuous, sequential, and advanced control applications. SPC800 controllers are capable of executing control applications that demanding in terms of both data and computations.

The mounting bases of the SPC800 controllers have (4) RJ45 Ethernet ports PN800A and PN800B for connection to the PN800 Plant Network, EN 2A for connection to an optional SNTP network that provides precise time synchronization, and EN 2B for connection to MODBUS TCP networks.

SPC800 supports up to 30,000 Function Blocks, 1000 hardwired IO, and up to 8 remote IO links. SPC800 is capable of executing closed-loop control logic for up to 5000 process IO in less than 250 msec.

SPC800K02 is a horizontal row mount, redundant controller kit that includes: 2x SPC800 modules + 1x MB710 base + 2x TER810 bus terminators.

Features and benefits

- SIMPLE: SPC800 controllers provide time proven solutions optimized for processed control
- SCALABLE: SPC800 is optimized for medium-sized control applications of up to 5000 process I/O
- SEAMLESS: SPC800 controllers connect directly to SD Series IO over the redundant HN800 IO bus
- SECURE: S+ systems using SPC800 controllers have been certified to Security Level 1 as defined by IEC 62443
- SPC800 controllers are configured by the S+ Engineering Tool Suite
- SPC800 hardware is designed for optimum communication connectivity (Ethernet, PROFIBUS DP, IEC 104, etc.)

General info

Article number	8VZZ001954K0200 (SPC800K02)
Life cycle status	ACTIVE
Redundancy	Yes
SIL	No
Clock Frequency	250 MHz
FBs per controller	30000
Closed loop control performance	5000 I/O in under 250 msec
XR communications	Up to 300 import + 3000 export XR messages per sec
DRAM Memory	128 MB RAM
NVRAM	2.0 MB MRAM
Flash ROM	4 MB Flash ROM
Form factor	Full-size (190mm)
Mounting	Horizontal Row
HN800 bus length	200 mm
MTBF (per MIL-HDBK-217-FN2)	SPC800 PR: C = 248,779 hours, MB710 PR: D = 698,826 hours
MTTR (Hours)	SPC800 MTTR = 1 hour, MB710 MTTR = 8 hours

Program Language Support

B90/UDF (Batch 90 & UDF Programming)	B90 (BSEQ, CSEQ, & PHASEX FBs), UDF Type 1&2
SGS (Symphony Gateway Software)	Up to 8 Servers, 128 Clients and 10.000 Total Points
ANSI "C" programming	One (1) "C" program per controller, One (1) instance in each of up to eight (8) segments

Detailed data

Processor type	MCF54418 @ 250 MHz
Module power requirements	3.6 W = 150 mA (typical) @ 24 VDC (+16%/-10%) per module
Module power connection	TB1 on cHBX01L
Overvoltage category	Category 1 for power. Tested according to IEC/EN 61010-1
Built-in back-up battery	No battery required!
Controller switch over time	1 controller scan cycle
No. of Segments (or Tasks) per controller	Configurable from 1 (min & typical) to 8 (max)
Segment (or Task) cycle time	Configurable from 1 msec (min), 250 msec (default / typical), 30 sec (max)
No. of FBs per Segment (or Task)	Min 2 FBs per segment, Max 10000 FBs per segment, 10000 FBs Total per controller
Max no. of local SD Series IO modules	60
Max no. of remote IO links per controller	8
Max no. of SD Series IO modules	Up to 60 IO modules per remote IO link, 240 IO modules Total
Max no. of HR Series IO modules	Up to 128 HR IO modules via 2 pairs of RIO22 modules
Max no. of local HN800 IO modules	Up to 8 horizontal bus segments (rows) each row with up to 12 modules, 64 modules Total
Max length of electrical HN800 bus	Up to 30 meters (includes module bases + cables that connect segments)
Max length of optical HN800 bus	Up to 3000 meters using 62.5/125 µm multi-mode fiber optic cable with cRBX01 F.O. repeater modules
PN800 Plant Network capacity	Up to 250 network segments per system, up to 250 nodes per segment
Controller PN800 node address	SPCxxx controller node address must be an even number between 2 and 248
Control Network protocol	PN800 Plant Network a.k.a "INFI-Net over Ethernet" based on Ethernet TCP
Recommended Control Network backbone	100 MBps or 1.0 GBps Ethernet TCP
Real-time clock stability	50 ppm (clock is re-synchronized every 2 sec)
Standard time precision	10-20 msec via time master node on PN800 Plant Network
Enhanced time precision	1 msec via time master on dedicated SNTP network (EN 2A)
PROFIBUS capability	992 PROFIBUS Slaves via (8) pairs of PDP800 master modules
HART (v5.4) capacity	2000 HART signals via SD Series IO modules
IEC 61850 capability	16 IEDS via (8) CI850 modules
IEC 60870-5-104	128 Devices, 1500 Total Points via (8) SCI200 modules
DNP 3.0	Up to 128 Outstations via (8) SCI200 modules
DeviceNet	Ethernet IP (via SCI200) to DeviceNet adaptor
MODBUS TCP	8 Servers, 128 Clients, 10000 Total Points

Environment and certification

Temperature, Operating	-40 to +70 °C Tested according to IEC/EN 60068-2-1, IEC/EN 60068-2-2
Temperature, Storage	-40 to +85 °C Tested according to MIL-STD-810G
Relative humidity	20 % to 95 % @ 40 °C non-condensing. Tested according to IEC/EN 60068-2-78, IEC/EN 61298-3
Vibration (operational sinusoidal)	5 to 60 Hz 0.137 mm (0.0054 in.), 60 to 150 Hz 1.0 G. Tested according to IEC/EN 60068-2-6
Vibration (transportation)	10 to 500 Hz. Tested according to MIL-STD-810G
Shock (storage)	15 G, 11 msec. Tested according to IEC/EN 60068-2-27
Drop	100 mm. Tested according to IEC/EN 60068-2-31
Protection class	IP20 according to EN 60529, IEC 529
Altitude (operational)	Sea level to 3,048 meters (10,000 ft.) Tested according to MIL-STD-810G
Altitude (storage)	Sea level to 12,192 meters (40,000 ft.) Tested according to MIL-STD-810G
Air quality	ISA S71.04 G1, ISA S71.04 G3 compliant versions SPCxxxA are also available
ESD immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-2, Severity level 3
Surge immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-5, Severity level 3
Electrical fast transient immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-4, Severity level 3
Radiated RFI immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-3, Severity level 3
Conducted Immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-6, Severity level 3
Magnetic field immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-8, Severity level 4
Radiated emission	Tested according to IEC/EN 61000-6-4, CISPR 11 + A1, CISPR 16-1-1, Group 1, Class A, ISM equipment
Conducted emission	Tested according to IEC/EN 61000-6-4, CISPR 11 + A1, CISPR 16-1-1, Group 1, Class A, ISM equipment
Voltage dips and interruption immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-11
CSA non-hazardous locations	Certified for use as process control equipment in an ordinary (non-hazardous) location
CSA hazardous, nonincendive locations	Class I, Division 2, Groups A, B, C, D
CE Mark	CE Mark EMC directive 2004/108/EC & Low Voltage Directive 2006/95/EC
RoHS compliance	RoHS Directive 2015/863
WEEE compliance	DIRECTIVE/2012/19/EU

Dimensions

Width	90 mm
Height	190 mm
Depth	127 mm
Weight (including base)	941 g

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